

Standard Wet Blast Cabinets

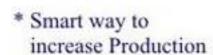


MODELS

SEC - WB - 9090 SEC - WB - 12090

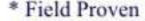
SEC - WB - 150120

SEC-WB-9090



^{*} Low maintenance cost

^{*} Easy Handling and reliable





wet blasting machine inside view

Standard Fittings in SANDSTORM WET blast cabinets 1. Y-2A Blast Gun Blast Nozzle (Tungsten carbide) Model 3. 150 watt light WB-9090 WB-12090 WB-150120 Specification 4. 2 Side doors 5. Air filter Regulator, Pressure gauge Slurry Pump (P.P) mm Blast 900 900 Chamber

The wet pressure jet created in this system has the same effect when using abrsive media (AL2O3) as a blasting medium as if parts are cleaned, deburred r polished

The time for the blasting is extremely short (only a few seconds) due to the high volume conveying flow and even cleaning of e.g. of blind hole threats does not

This system can be regarded as mechanical surface treatment. Cleaning chemicals

When using glass beads (Ø0.1mm) as a blasting medium, most rapid cleaning

is achieved without the work piece surface or their edges and fits being damaged.

Overall

(Cfm)

Orifice

(CFM)

Dimensions

Mist Collector/Motor

Blast Nozzle mm

Compressed air

Slurry pump

Capacity M3/min.

mechanically with the finest abrasive paper under very high water.

represent any problems.

and their neutralisation are unnecessary.

- Cyclone for mist extraction
- 8. Motor 1 HP with fan for Mist extraction
- 9. Slurry tank
- 10. Two Hand Gloves
- 11. Control Electrical & pneumatic
- 12. Mechanical Agailator (Anti C104)

Optional Accessories

- 1. Tumble basket with gear motor
- 2. Turn Table manual / motorized
- 3. Work car, Turn table and track extension (manual / motorized)
- 4. Nozzle reciprocation inside the cabinet
- 5. Dust bag housing with manual shaker.

Automation Option

- 1. A/c drives can be fitted for the above for speed variation
- 2. PLC systems can be fitted for easy operation

Office:		
SANDSTORM	EQUIPMENT	CC

18/8, Cambridge Road, SBI Building, Ulsoor, Bangalore - 08 Tel / Fax: +91-80-2536 3229, Mobile: 98459 19721

E-mail: sand.sandstorm@gmail.com

Manufacturing Unit: KSSIDC Industrial Area, Hoskote, Bangalore District Phone: 98459 19721

www.sandstorm.co.in

900

1500

1200

2000

1665

1730

1.5

22.66

(800)

10

100

5 HP

900

900

2000

1070

1350

1.0

14.16

(500)

8

45

1 HP

mm

1200

900

2000

1365

1430

1

14.16

500

8

45

3 HP